

**VESTIL MANUFACTURING CORP.**  
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# OWNER'S MANUAL

## MODEL FE (ALL)

Serial number \_\_\_\_\_

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### WARNINGS AND SAFETY INSTRUCTIONS

Ensure that all employees understand and follow the following.

- Read and understand this owner's manual before installing and using the fork extensions.
- Ensure that all safety and warning labels stay in place and are legible.
- The fork truck's forks must be inserted all the way into the fork extensions so that the fork extensions' locks are located behind the heel of the forks.
- Do not attempt to lift a load using only the end of the fork extension. Any load lifted using fork extensions must be fully supported by the extension.
- Always carefully watch the load on the fork extensions when a load is elevated.
- Do not use a fork extension if it appears to be damaged or bent.
- Do not perform any modifications to the fork extension without the manufacturer's approval. Failure to receive authorization for changes to the equipment could void the warranty.
- Repairs are to be done only by personnel qualified to perform the required work.

### REPLACEMENT PARTS:

There are no replaceable parts for this product.

In any communication with the factory, please be prepared to provide the fork extension's serial number, which is indicated on a safety label.

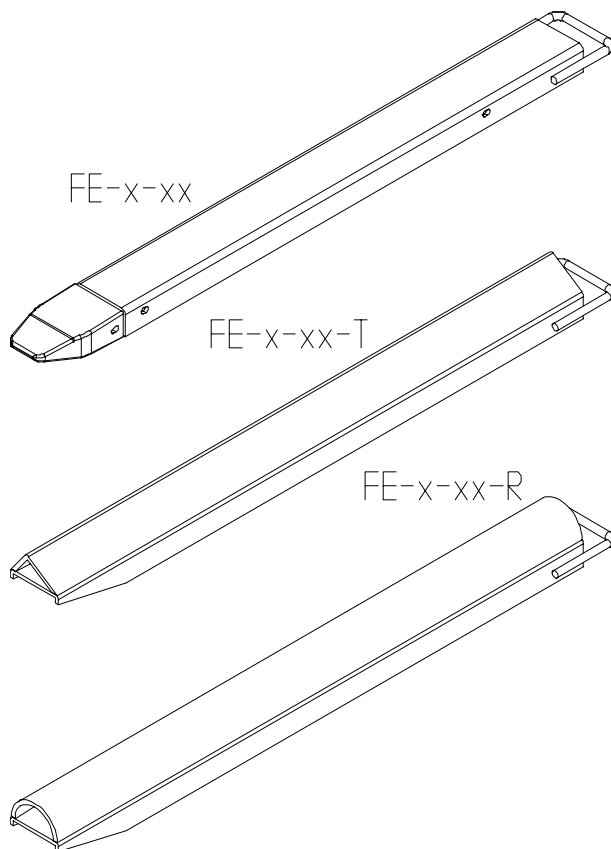
### RECEIVING INSTRUCTIONS

Every unit is thoroughly inspected prior to shipment. However, it is possible that the unit could incur damage during transit.

Inspect the unit closely when it arrives. *If you see evidence of damage or rough handling to either the packaging or to the product when it is being unloaded, **immediately** make a note of it on the Bill Of Lading!*

It is important that you remove the product's packaging upon its arrival to ensure that there is no concealed damage or to enable a timely claim with the carrier for freight damage.

Also verify that the product and its specifications are as ordered.



## ROUTINE MAINTENANCE & SAFETY CHECKS – ALL FE MODELS

- (A) Before each use:
- 1.) Check for damage to the fork extension and its locking mechanism.
  - 2.) Verify that the fork extension locking mechanism has properly engaged.
- (B) Inspect monthly for:
- 1.) Damage, bending, or fatigue. Check especially for bending of the part of the lock that secures the fork extension behind the heel of a fork truck's forks.
  - 2.) Readability of the safety labels.

### OPERATION INSTRUCTIONS – ALL FE MODELS

- o *Ensure that all employees involved in the operation of fork extensions understand and follow these instructions!*

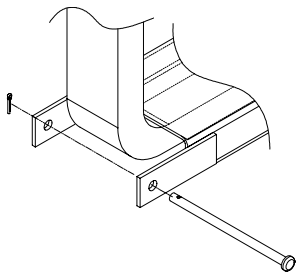
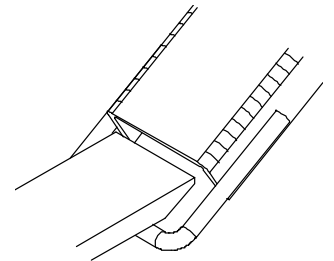
The standard model FE fork extension is intended to be used with 2" thick fork truck forks, and the fork extension model used must match the fork truck's fork width. It is intended to be used to provide additional support for fork truck loads whose length are up to 150% of the fork truck's fork length. Per ASME B56.1-2000, Safety Standard for Low Lift and High Lift Trucks, Part II, Paragraph 5.4.3: "... Fork length should be at least two-thirds of load length."

*Note: The rated center of gravity of the fork truck's forks does not change with the use of fork extensions.*

OSHA 29CFR, Chapter XVII, Part 1910.178 (a)(4) states, "Modifications and additions which affect capacity and safe operation (of a fork truck) shall not be performed by the customer or user without manufacturer's prior written approval. Capacity, operation, and maintenance instruction plates, tags, or decals shall be changed accordingly. And 1910.178 (a)(5) states that "If (a fork) truck is equipped with front-end attachments other than factory installed attachments, the user shall request that the truck be marked to identify the attachments and show the approximate weight of the truck and attachment combination at maximum elevation with load laterally centered."

#### Installation:

- ◆ FE-x-xx: With the fork truck's forks about 1" off the floor, lift the nose end of the fork extension up at approximately a 45° angle. Place the opposite end of the fork extension onto the tip of the fork, with the locking loop under the fork. Slide the fork extension onto the fork until it reaches the heel of the fork and lower the extension onto the fork.

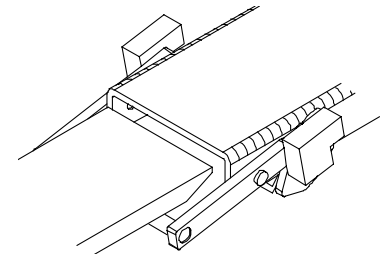


- ◆ FE-x-xx-P: Remove the lock pin and place the fork extension over the fork truck's fork so it is all the way back against the fork's heel. Reinstall the locking pin behind the fork truck's heel.

- ◆ FE-x-xx-AL: Align the fork truck's forks with the open end of the fork extensions. With the forks level or slightly tilted forward, drive the fork truck forward until the fork extensions reach the heel of the forks.

Raise the forks approximately three feet and pull the fork extensions outward to verify that the locks are properly engaged.

- Note: To remove the auto-lock fork extensions from beneath a load, the extensions must not be in contact with the ground. For pallets or skids, lower the forks until the pallet or skid just rests on the ground. Tilt the forks slightly forward, then lower them another 1/2" to 3/4". Back out slowly.



**Caution:** Never use a fork extension if it appears to be damaged or bent.

#### Loading:

- o Any load lifted using fork extensions must be fully supported by the extension.

**Caution:** Do not exceed the fork truck's load rating at its listed center of gravity.

**Caution:** Do not attempt to lift a load using only the end of the fork extension. Permanent damage to the fork extension, damage to property, or injury to personnel could result.

**Caution:** Always carefully watch the load on the fork extensions when a load is elevated.

Ensure that all safety and warning labels stay in place and are legible. Refer to the labels page in this manual.

# SAFETY LABEL IDENTIFICATION -- ALL FE MODELS

\* Product safety signs or labels should be periodically inspected and cleaned by the product users as necessary to maintain good legibility for safe viewing distance -- ANSI 535.4 (10.21). Contact the manufacturer for replacement labels.



Model FE

Under Side Behind Nose Piece

**NOTICE**

**INSTALLATION INSTRUCTIONS**

- FOR CORRECT INSTALLATION, THE BUSHING TO FORM IS ADJUSTABLE. THE "BUSH" MUST BE UNDER THE FORK.
- AFTER PROPER INSTALLATION, "BUSH" WILL SNAP AND HOLD THE FORK. THIS PREVENTS THE EXTENSION FROM SLIDING OFF FORK.

**AVISO**

**INSTRUCCIONES DE INSTALACION**

- LA EXTENSION DE LA BARRERA DE SEGURIDAD DEBE SER AJUSTABLE. EL "BUSH" DEBE ESTAR DEBAJO DE LA PUNTA DE LA HORQUILLA.
- DESPUES DE LA CORRECTA INSTALACION, EL PUNTO EXTENSOR DEBERA QUEDAR FIJADO EN LA HORQUILLA. ESTO PREVIENE QUE LA EXTENSION SE DESLICE DE LA HORQUILLA.

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Under Side Behind Nose Piece

WARNING	ADVERTENCIA	AVERTISSEMENT
FOR ALL USES: READ AND FOLLOW ALL INSTRUCTIONS AND WARNINGS CAREFULLY. FAILURE TO DO SO MAY CAUSE INJURY OR DEATH.	PARA TODOS LOS USOS: LEA Y SIGA TODAS LAS INSTRUCCIONES Y ADVERTENCIAS CON CUIDADO. EL NO HACERLO PUEDE CAUSAR LESIONES O LA MUERTE.	POUR TOUS LES USAGES: LIREZ ET SUIVEZ ATTENTIVEMENT TOUTES LES INSTRUCTIONS ET Avertissements. Le non-respect de ces consignes peut entraîner des blessures ou la mort.
DO NOT USE THIS PRODUCT FOR ANY PURPOSES OTHER THAN THOSE SPECIFIED IN THE USER MANUAL.	NO UTILICE ESTE PRODUCTO PARA NINGUN OTRO FIN QUE EL QUE SE ESPECIFICA EN EL MANUAL DEL USUARIO.	N'UTILISEZ PAS CE PRODUIT POUR D'AUTRES FINS QUE CELLES SPECIFIEES DANS LE MANUEL D'UTILISATION.
DO NOT OPERATE THIS PRODUCT WHILE UNDER THE INFLUENCE OF ALCOHOL, DRUGS, OR OTHER SUBSTANCES THAT MAY IMPAIR YOUR ABILITY TO OPERATE SAFELY.	NO OPERE ESTE PRODUCTO SI ESTA BAJO EL EFECTO DE ALCOHOL, DROGAS, U OTROS SUSTANCIAS QUE PUEDAN DETERIORAR SU CAPACIDAD DE OPERAR DE FORMA SEGURA.	N'UTILISEZ PAS CE PRODUIT SI VOUS ETES SOUS L'INFLUENCE D'ALCOHOL, DE DROGUES, OU D'AUTRES SUBSTANCES QUI PEUVENT DETERIORER VOTRE CAPACITE D'OPERER EN SURETE.
DO NOT OPERATE THIS PRODUCT IN A MANNER THAT COULD CAUSE DAMAGE TO OTHERS OR TO PROPERTY.	NO OPERE ESTE PRODUCTO DE MODO QUE PUEDA CAUSAR DAÑO A OTROS O A BIENES.	N'UTILISEZ PAS CE PRODUIT D'UNE MANIERE QUI POURRAIT ENDOMMAGER D'AUTRES PERSONNES OU BIENS.
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**NOTICE**

**INSTALLATION INSTRUCTIONS**

- FOR CORRECT INSTALLATION, THE BUSHING TO FORM IS ADJUSTABLE. THE "BUSH" MUST BE UNDER THE FORK.
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**AVISO**

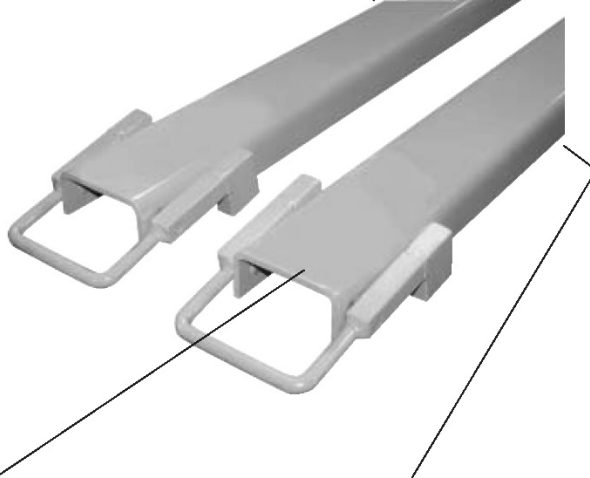
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Under Side Behind Nose Piece



Under Side Behind Nose Piece

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Model FE-AL



**NOTICE**

**INSTALLATION INSTRUCTIONS:**

- 1. READ THE INSTRUCTIONS CAREFULLY BEFORE BEGINNING INSTALLATION.
- 2. THE PRODUCT IS TO BE INSTALLED ON A SURFACE THAT IS LEVEL AND FREE OF OBSTRUCTIONS.
- 3. THE PRODUCT IS TO BE INSTALLED ON A SURFACE THAT IS AT LEAST 1/2" THICK.

**AVISO**

**INSTRUCCIONES DE INSTALACION:**

- 1. LEA LAS INSTRUCCIONES DE INSTALACION CUIDADOSAMENTE ANTES DE EMPEZAR LA INSTALACION.
- 2. EL PRODUCTO DEBE INSTALARSE SOBRE UNA SUPERFICIE QUE SEA PLANA Y LIBRE DE OBSTACULOS.
- 3. EL PRODUCTO DEBE INSTALARSE SOBRE UNA SUPERFICIE QUE TENGA AL MENOS 1/2" DE ESPESOR.

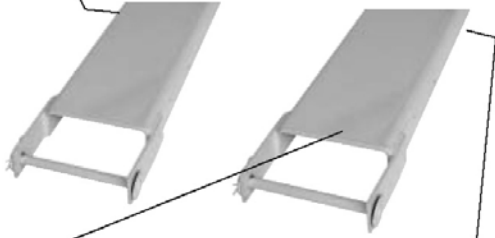
**AVERTISSEMENT**

**INSTRUCTIONS D'INSTALLATION:**

- 1. LIREZ LES INSTRUCTIONS D'INSTALLATION ATTENTIVEMENT AVANT DE COMMENCER L'INSTALLATION.
- 2. LE PRODUIT DOIT ETRE INSTALLE SUR UNE SUPERFICIE PLANE ET LIBRE D'OBSTACLES.
- 3. LE PRODUIT DOIT ETRE INSTALLE SUR UNE SUPERFICIE D'AU MOINS 1/2" D'EPaisseur.

Under Side Behind Nose Piece

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Model FE-P

Under Side Behind Nose Piece

WARNING	ADVERTENCIA	AVERTISSEMENT
FOR LIFT LOAD CENTER BATHING GUIDE	DEJA EL CENTRO DE CARGA EN EL BATHING GUIDE PARA LA TRANSMISIÓN DE LA CARGA.	GUIDE'S EVALUATION IS ONLY FOR BATHING GUIDE'S EVALUATION.
DO NOT EXCEED THE WEIGHT LIMITS OF THE BATHING GUIDE. EXCEEDING THE WEIGHT LIMITS MAY CAUSE DAMAGE TO THE BATHING GUIDE AND INJURY TO THE USER.	NO EXCEDAS EL LÍMITE DE PESO DE LA TRANSMISIÓN DE LA CARGA. EXCEDER EL LÍMITE DE PESO PUEDE DAÑAR LA TRANSMISIÓN DE LA CARGA Y CAUSAR LESIONES AL USUARIO.	NE PAS EXCÉDERER LES LIMITES DE PONDRE DE LA TRANSMISSION DE LA CARGA. EXCÉDERER LES LIMITES DE PONDRE PEUT ENDOMMAGER LA TRANSMISSION DE LA CARGA ET CAUSER DES BLESSURES A L'UTILISATEUR.
DO NOT USE THE BATHING GUIDE ON A SURFACE THAT IS NOT LEVEL AND FREE OF OBSTRUCTIONS. THE BATHING GUIDE IS DESIGNED TO BE USED ON A SURFACE THAT IS AT LEAST 1/2" THICK.	NO USEES LA TRANSMISIÓN DE LA CARGA EN UNA SUPERFICIE QUE NO SEA PLANA Y LIBRE DE OBSTACULOS. LA TRANSMISIÓN DE LA CARGA ESTÁ DISEÑADA PARA USARSE EN UNA SUPERFICIE QUE TENGA AL MENOS 1/2" DE ESPESOR.	NE PAS UTILISER LA TRANSMISSION DE LA CARGE SUR UNE SUPERFICIE QUI NE SOIT PAS PLANE ET LIBRE D'OBSTACLES. LA TRANSMISSION DE LA CARGE EST CONCEVUE POUR ETRE UTILISEE SUR UNE SUPERFICIE D'AU MOINS 1/2" D'EPaisseur.

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Under Side Behind Nose Piece

Model FE-RS

**NOTICE**

**INSTALLATION INSTRUCTIONS:**

- FORK EXTENSION MUST BE SLIDED ON FORKS AT AN ANGLE. THE "U-BOLT" MUST BE UNDER THE FORK.
- AFTER PROPER INSTALLATION, "U-BOLT" WILL WRAP AROUND REEL OF FORK. THIS PREVENTS THE EXTENSION FROM SLIDING OFF FORK.

**AVISO**

**INSTRUCCIONES DE INSTALACION**

- LAS EXTENSIONES DE LAS HORQUILLAS DEBEN DE SER METIDAS EN LAS HORQUILLAS EN UN ANGULO. EL TORNILLO DEBE DE QUEDARSE POR DETRAS DE LA HORQUILLA.
- DESPUES DE LA CORRECTA INSTALACION, EL TORNILLO DEBE ENROSCARSE EN LA HORQUILLA. ESTO PREVIENE QUE LA EXTENSION DESLIZASE DE LA HORQUILLA.

Under Side Behind Nose Piece

WARNING	ADVERTENCIA	AVERTISSEMENT
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## **PRODUCT WARRANTY**

### **30-DAY LIMITED WARRANTY**

The manufacturer warrants for the original purchaser against defects in materials and workmanship under normal use for 30 days after the date of shipment. Any part that is determined by the manufacturer to be defective in material or workmanship and returned to the factory, shipping costs prepaid, will be, as the exclusive remedy, repaired or replaced at our option. Labor costs for warranty repairs and/or modifications are not covered unless done at manufacturer's facilities or pre-approved in advance by the manufacturer. Any modifications performed without written approval of the manufacturer may void warranty. This limited warranty gives purchaser specific legal rights which vary from state to state.

All specifications are subject to change without notice.

### **LIMITATION OF LIABILITY**

To the extent allowable under applicable law, the manufacturer's liability for consequential and incidental damages is expressly disclaimed. The manufacturer's liability in any event is limited to, and shall not exceed, the purchase price paid. Misuse or modification may void warranty.

Warranty does not cover labor or consequential damages including, but not limited to, business interruption costs, lost profits, or lost business opportunities.

### **WARRANTY DISCLAIMER**

The manufacturer has made a diligent effort to accurately illustrate and describe their products. However, such illustrations and descriptions are for the sole purpose of identification, and do not express or imply a warranty that the products are merchantable or fit for a particular purpose, or that the products will necessarily conform to the illustrations or descriptions.

The provisions of the warranty shall be construed and enforced in accordance with the Uniform Commercial Code and laws as enacted in the State of Indiana.

### **DISPOSITION**

Our company will make a good faith effort for prompt correction or other adjustment with respect to any product that proves to be defective within the limited warranty period. Warranty claims must be made in writing within one year of the date of shipment.